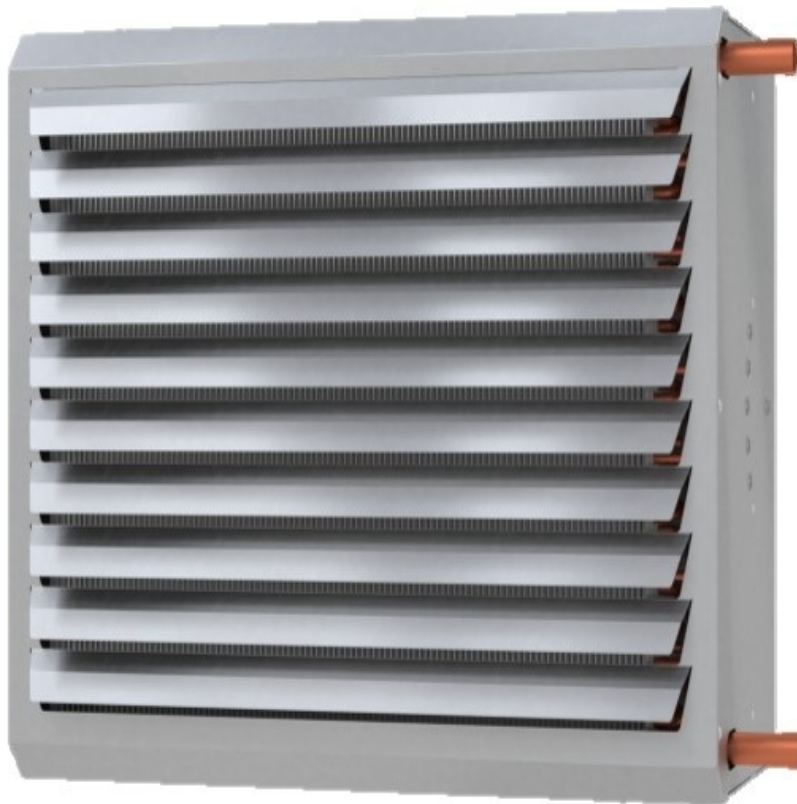


# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

## SAVANA 3 INOX EC



EPD-Global

**Owner of the declaration:**

2VV s.r.o.

**Product:**

SAVANA 3 INOX EC

**Declared unit:**

1 pcs

**This declaration is based on Product Category Rules:**

CEN Standard EN 15804:2012+A2:2019 serves as core

PCR

NPCR 030:2021 Part B for ventilation components

**Program operator:**

EPD-Global

**Declaration number:**

**Issue date:**

**Valid to:**

**EPD software:**

LCAno EPD generator ID: 1303708

## General information

### Product

SAVANA 3 INOX EC

### Program operator:

EPD-Global  
Post Box 5250 Majorstuen, 0303 Oslo, Norway  
Phone: +47 977 22 020  
web: [www.epd-global.com](http://www.epd-global.com)

### Declaration number:

### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR  
NPCR 030:2021 Part B for ventilation components

### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

### Declared unit:

1 pcs SAVANA 3 INOX EC

### Declared unit with option:

A1-A3, A4, C1, C2, C3, C4, D

### Functional unit:

Water fan heater SAVANA

### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

### Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Alexander Borg, Asplan Viak AS

(no signature required)

### Owner of the declaration:

2VV s.r.o.  
Contact person: Silvia Kunáková  
Phone: +420 466 741 811  
e-mail: [2vv@2vv.cz](mailto:2vv@2vv.cz)

### Manufacturer:

2VV s.r.o.

### Place of production:

2VV s.r.o.  
Nádražní 794  
533 51 Pardubice, Czech Republic

### Management system:

ISO 9001, ISO 14001

### Organisation no:

CZ62065467

### Issue date:

### Valid to:

### Year of study:

2024

### Comparability:

EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not seen in a building context.

### Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global. Approval number:

Developer of EPD: Silvia Kunáková

Reviewer of company-specific input data and EPD: Marta Kunzmannová

### Approved:

## Product

### Product description:

SAVANA (OHS3) is a stationary fan that utilizes a hydronic coil supplied with hot water from a central heating system. An electrically driven axial fan forces air across the hydronic coil, transferring thermal energy from the water to the air stream. The heated air is discharged into the space to maintain the desired temperature, typically used in industrial, commercial, or large utility areas where reliable and efficient space heating is required.

### Product specification

The EPD data is provided for OHS3

Materials	kg	%
Hydronic coil (50% AL, 50%CU)	11.40	24.25
Metal - Stainless steel	25.33	53.87
Metal - Steel	0.234	0.4977
Motor	10.00	21.27
Plastics	0.055	0.117
Total	47.02	100.00

Packaging	kg	%
Packaging - Cardboard	4.42	95.63
Packaging - label, supercalendered	0.00	0.04
Packaging - Paper	0.20	4.33
Total incl. packaging	51.64	100.00

### Technical data:

For comprehensive technical data and energy performance assessment, please refer to the 2VW web page.

Size [-]	Weight brutto [kg]	GWP <sub>tot</sub> (A1-A3) [kg CO <sub>2</sub> eq.]	Factor [-]
OHS3-200	24,92	2,01E+02	0,511
OHS3-400	39,36	3,04E+02	0,773
OHS3-600	51,64	3,94E+02	1

### Market:

Europe

### Reference service life, product

Not declared. Dependent on the application of the product.

### Reference service life, building or construction works

Not declared

## LCA: Calculation rules

### Declared unit:

1 pcs SAVANA 3 INOX EC

### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Energy, water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

### Data quality:

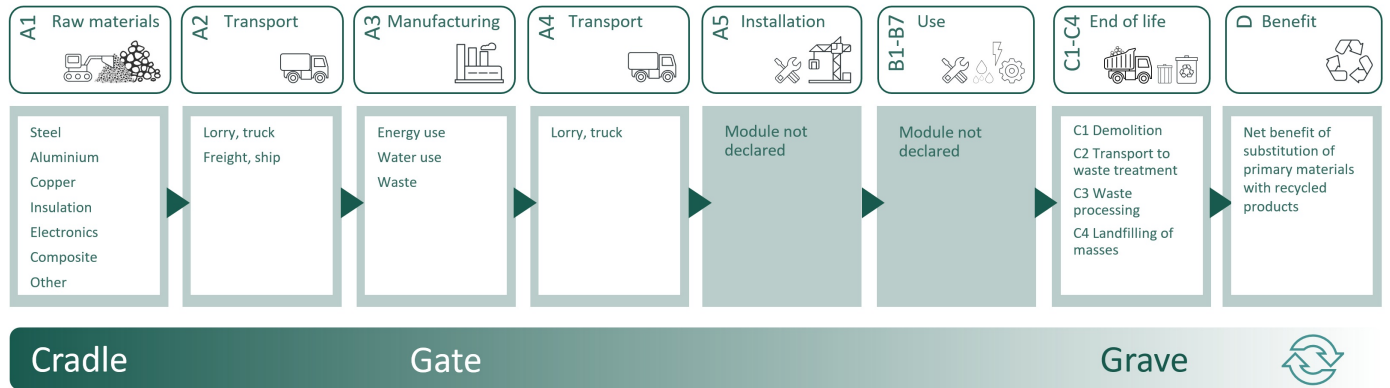
Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Hydronic coil (50% AL, 50%CU)	ecoinvent 3.6	Database	2019
Metal - Stainless steel	Modified ecoinvent 3.6	Database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Motor	Modified ecoinvent 3.6	Database	2019
Packaging - Cardboard	ecoinvent 3.6	Database	2019
Packaging - label, supercalendered	Ecoinvent 3.6	Database	2019
Packaging - Paper	ecoinvent 3.6	Database	2019
Plastics	ecoinvent 3.6	Database	2019

### System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X	

### System boundary:



### Additional technical information:

Complete project specific technical information and documentation is generated using our online product selection software. Please refer to the 2VV website for more information.

## LCA: Scenarios and additional technical information














The following information describe the scenarios in the different modules of the EPD.

For A4 a generic transportation distance (EURO6 truck) of 300 km is declared. True transportation distance can be provided in project specific EPD.  
For C2 a generic transportation distance (EURO6 truck) of 50 km is declared. True transportation distance can be provided in project specific EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36.7 %	300.00	0.043	l/tkm	12.90
De-construction demolition (C1)					
	Unit	Value			
Demolition of building per kg of ventilation product (kg)	kg	47.00			
Transport to waste processing (C2)					
	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36.7 %	50.00	0.043	l/tkm	2.15
Waste processing (C3)					
	Unit	Value			
Waste treatment per kg Plastics, from incineration (kg)	kg	0.0275			
Materials to recycling (kg)	kg	42.46			
Waste treatment per kg bulk waste, excluding reinforcement, sorting plant (kg)	kg	10.00			
Disposal (C4)					
	Unit	Value			
Waste, plastic, mixture, to landfill (kg)	kg	0.0275			
Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg)	kg	0.0006469			
Waste, stainless steel, to landfill (kg)	kg	2.53			
Waste, steel, to landfill (kg)	kg	0.7734			
Waste, copper, to landfill (kg)	kg	0.73			
Waste, aluminium, to landfill (kg)	kg	0.462			
Benefits and loads beyond the system boundaries (D)					
	Unit	Value			
Substitution of thermal energy, district heating (MJ)	MJ	0.0001443			
Substitution of electricity (MJ)	MJ	0.000009541			
Substitution of primary other ferrous metals with net scrap (kg)	kg	20.39			
Substitution of primary steel with net scrap (kg)	kg	5.55			
Substitution of primary copper with net scrap (kg)	kg	4.89			
Substitution of primary aluminium with net scrap (kg)	kg	5.30			

## LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
 GWP-total	kg CO <sub>2</sub> -eq	3.94E+02	2.53E+00	6.20E-02	4.22E-01	6.78E-02	3.00E-02	-8.85E+01	
 GWP-fossil	kg CO <sub>2</sub> -eq	3.89E+02	2.53E+00	6.20E-02	4.22E-01	6.77E-02	2.99E-02	-8.73E+01	
 GWP-biogenic	kg CO <sub>2</sub> -eq	3.70E+00	1.05E-03	1.16E-05	1.75E-04	3.88E-05	4.04E-05	-2.86E-01	
 GWP-luluc	kg CO <sub>2</sub> -eq	1.35E+00	9.01E-04	4.88E-06	1.50E-04	6.86E-06	7.41E-06	-9.19E-01	
 ODP	kg CFC11 -eq	2.61E-05	5.73E-07	1.34E-08	9.55E-08	1.06E-09	1.15E-08	-5.53E-06	
 AP	mol H <sup>+</sup> -eq	3.84E+00	7.27E-03	6.48E-04	1.21E-03	3.36E-05	2.45E-04	-2.42E+00	
 EP-FreshWater	kg P -eq	3.45E-02	2.02E-05	2.26E-07	3.37E-06	3.09E-07	3.18E-07	-1.68E-02	
 EP-Marine	kg N -eq	4.56E-01	1.44E-03	2.86E-04	2.40E-04	9.04E-06	9.03E-05	-1.50E-01	
 EP-Terrestrial	mol N -eq	5.44E+00	1.61E-02	3.14E-03	2.68E-03	1.01E-04	9.65E-04	-1.99E+00	
 POCP	kg NMVOC -eq	1.63E+00	6.17E-03	8.63E-04	1.03E-03	2.62E-05	2.79E-04	-6.31E-01	
 ADP-minerals&metals <sup>1</sup>	kg Sb-eq	2.50E-02	6.99E-05	9.51E-08	1.16E-05	7.10E-08	2.43E-07	-1.14E-02	
 ADP-fossil <sup>1</sup>	MJ	4.68E+03	3.83E+01	8.53E-01	6.38E+00	1.29E-01	8.03E-01	-9.43E+02	
 WDP <sup>1</sup>	m <sup>3</sup>	4.26E+04	3.70E+01	1.81E-01	6.17E+00	1.45E+01	5.04E+00	-2.49E+04	







GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0\*10<sup>-3</sup> = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

### Remarks to environmental impacts










### Additional environmental impact indicators

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
 PM	Disease incidence	2.74E-05	1.55E-07	1.72E-08	2.58E-08	3.32E-10	4.76E-09	-9.58E-06
 IRP <sup>2</sup>	kgBq U235 -eq	1.70E+01	1.67E-01	3.66E-03	2.79E-02	2.19E-03	3.78E-03	-2.63E+00
 ETP-fw <sup>1</sup>	CTUe	2.98E+04	2.84E+01	4.66E-01	4.73E+00	2.58E-01	2.92E+02	-2.03E+04
 HTP-c <sup>1</sup>	CTUh	3.17E-06	0.00E+00	0.00E+00	0.00E+00	5.00E-12	1.70E-08	-5.11E-07
 HTP-nc <sup>1</sup>	CTUh	3.67E-05	3.10E-08	4.23E-10	5.16E-09	1.91E-10	1.16E-06	-2.02E-05
 SQP <sup>1</sup>	dimensionless	1.97E+03	2.68E+01	1.08E-01	4.46E+00	1.11E-01	2.82E+00	-2.52E+02

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9.0 E-03 =  $9.0 \times 10^{-3} = 0.009$ "




1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
 PERE	MJ	9.23E+02	5.48E-01	4.61E-03	9.13E-02	6.86E-02	3.04E-02	-2.78E+02	
 PERM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
 PERT	MJ	9.23E+02	5.48E-01	4.61E-03	9.13E-02	6.86E-02	3.04E-02	-2.78E+02	
 PENRE	MJ	4.68E+03	3.83E+01	8.53E-01	6.38E+00	1.29E-01	8.03E-01	-9.43E+02	
 PENRM	MJ	1.76E+00	0.00E+00	0.00E+00	0.00E+00	-1.76E+00	0.00E+00	0.00E+00	
 PENRT	MJ	4.68E+03	3.83E+01	8.53E-01	6.38E+00	-1.63E+00	8.03E-01	-9.43E+02	
 SM	kg	9.74E+00	0.00E+00	4.19E-04	0.00E+00	1.10E-04	4.51E-05	3.42E+00	
 RSF	MJ	1.32E+01	1.96E-02	1.13E-04	3.27E-03	1.42E-03	7.17E-04	1.27E+00	
 NRSF	MJ	3.31E+00	7.01E-02	1.67E-03	1.17E-02	1.17E-04	7.84E-04	3.10E+01	
 FW	m <sup>3</sup>	5.10E+00	4.09E-03	4.39E-05	6.82E-04	2.44E-04	9.70E-04	-1.53E+00	

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0\*10<sup>-3</sup> = 0.009"






### End of life - Waste

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
 HWD	kg	4.34E+00	1.97E-03	2.51E-05	3.29E-04	1.28E-05	3.09E-05	-8.22E-02
 NHWD	kg	2.36E+02	1.86E+00	1.01E-03	3.10E-01	4.14E-04	4.53E+00	-3.10E+01
 RWD	kg	1.59E-02	2.61E-04	5.92E-06	4.34E-05	1.30E-06	1.22E-06	-2.49E-03

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0\*10<sup>-3</sup> = 0.009"

### End of life - Output flow

Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
 CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
 MFR	kg	8.08E+00	0.00E+00	4.11E-04	0.00E+00	4.25E+01	4.26E-05	-1.34E-01
 MER	kg	1.10E+00	0.00E+00	1.28E-06	0.00E+00	1.37E-05	1.30E-06	-1.76E-02
 EEE	MJ	8.03E-01	0.00E+00	4.37E-06	0.00E+00	2.35E-05	7.73E-06	-4.31E-02
 EET	MJ	1.22E+01	0.00E+00	6.61E-05	0.00E+00	3.56E-04	1.17E-04	-6.53E-01

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 = 9.0\*10<sup>-3</sup> = 0.009"

### Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0.00E+00
Biogenic carbon content in accompanying packaging	kg C	0.00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>

## Additional requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Czech Republic (kWh)	ecoinvent 3.6	942.91	g CO <sub>2</sub> -eq/kWh

### Dangerous substances

The product contains no substances on the REACH Candidate list at or above 100 ppm, 0,01 % by weight.

### Indoor environment

## Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWPIOBC	kg CO <sub>2</sub> -eq	3.94E+02	2.53E+00	6.20E-02	4.22E-01	6.78E-02	3.00E-02	-9.12E+01

GWPIOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

## Bibliography

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ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.






ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.

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Graafland and Iversen (2022) EPD generator for NPCR 030 Ventilation components, Background information for EPD generator application and LCA data, LCA.no report number: 12.22

NPCR Part A: Construction products and services. Ver. 2.0. April 2021, EPD-Norge.

NPCR 030 Part B for Ventilation components, Ver. 1.0, 18.05.2021, EPD Norway.

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